

Safety Data Sheet

Issue Date: 23-July-2015

Revision Date: 03-October-2018

Version 1

1. IDENTIFICATION

Product Identifier

Product Name DRILLCO FOAMY Drilling & Tapping Fluid (AEROSOL)

Other means of identification

SDS #

Item# TDF-20

UN/ID No

UN1950

Recommended use of the chemical and restrictions on use

Recommended Use Tapping and drilling metal.

Details of the supplier of the safety data sheet

Supplier Address

DRILLCO CUTTING TOOLS
1311 South Choctaw Drive
Baton Rouge, LA 70815

Emergency Telephone Number

Company Phone Number

800-851-3821

Emergency Telephone (24 hr)

INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid in an aerosol

Physical State Aerosol

Odor Slight; Petroleum

Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Flammable Aerosol	Category 1

Hazards Not Otherwise Classified (HNOC)

Pressurized container: May burst if heated

Signal Word

DANGER

Hazard Statements

Extremely flammable aerosol

Contains gas under pressure: May explode if heated

Harmful if inhaled



Precautionary Statements - Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking
 Do not spray on an open flame or other ignition source
 Pressurized container: Do not pierce or burn, even after use

Precautionary Statements - Response

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Immediately call a poison center or doctor/physician
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do not induce vomiting

Precautionary Statements - Storage

Store locked up
 Protect from sunlight. Do not store at temperatures above 120°F. Store in a well-ventilated place

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Unknown Acute Toxicity

50-60% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Chlorinated paraffin (C14-17)	61788-76-9	20-30
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	20-30
Propane	74-98-6	10-20

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Flush immediately with copious amounts of water for 15 minutes. If irritation persists, see physician.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If skin irritation persists, call a physician.
Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
Ingestion	Do not induce vomiting. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms	May cause eye, skin and respiratory tract irritation. May include redness, drying and cracking of skin.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Pressurized container: May burst if heated.

Hazardous Combustion Products Smoke, Fume, Incomplete combustion products, Oxides of carbon.

Protective equipment and precautions for firefighters

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal Precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental Precautions Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or other non-combustible material.

Methods for Clean-Up Use clean non-sparking tools to collect absorbed material. Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800) 424-8802.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Wash face, hands, and any exposed skin thoroughly after handling. Use only with adequate ventilation. Avoid breathing dust/fume/gas/mist/vapors/spray. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Do not puncture or incinerate cans. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store at temperatures above 120°F.

Incompatible Materials Oxidizing agents. Strong acids. Strong alkalis.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines Petroleum oil has an ACGIH TLV-TWA of 5 mg/m³ 8 hours (mist). NIOSH STEL 10 mg/m³ 15 minutes.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Propane 74-98-6	TWA: 1000 ppm	TWA: 1000 ppm TWA: 1800 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1800 mg/m ³	IDLH: 2100 ppm TWA: 1000 ppm TWA: 1800 mg/m ³

Appropriate engineering controls

Engineering Controls Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. Maintain eye wash fountain and quick-drench facilities in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection Impervious gloves such as neoprene or solvex can be used.

Respiratory Protection Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Aerosol	Odor	Slight; Petroleum
Appearance	Clear liquid in an aerosol	Odor Threshold	Not determined
Color	Clear		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	> 100 °C / > 212 °F	
Flash Point	> 235 °C / > 455 °F	Bulk Fluid-Non-Aerosol (PMCC)
Evaporation Rate	> 1.0	(butyl acetate = 1)
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	< 5.0	(Air=1)
Specific Gravity	0.894 Aerosol / 1.04 Bulk	
Water Solubility	Nil	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	

Explosive Properties Not determined
Oxidizing Properties Not determined

10. STABILITY AND REACTIVITY

Reactivity Not reactive under normal conditions

Chemical Stability Stable under recommended storage conditions.

Possibility of Hazardous Reactions None under normal processing.

Conditions to Avoid Incompatible Materials.

Incompatible Materials Oxidizing agents. Strong acids. Strong alkalis.

Hazardous Decomposition Products Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact May cause temporary irritation on eye contact.

Skin Contact Prolonged contact may cause redness and irritation.

Inhalation Harmful if inhaled. May cause irritation to the mucous membranes and upper respiratory tract.

Ingestion May be fatal if swallowed and enters airways. May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Petroleum distillates, hydrotreated heavy naphthenic 64742-52-5	> 5000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 5 mg/L (Rat) 4 h
Propane 74-98-6	-	-	= 658 mg/L (Rat) 4 h

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3 % DMSO extract as measured by IP 346.

Aspiration hazard May be fatal if swallowed and enters airways.

Numerical measures of toxicity Not determined

Unknown Acute Toxicity 50-60% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Petroleum distillates, hydrotreated heavy naphthenic , CAS# 64742-52-5		5000: 96 h Oncorhynchus mykiss mg/L LC50		1000: 48 h Daphnia magna mg/L EC50

Persistence/Degradability Not determined.

Bioaccumulation Not determined.

Mobility

Chemical Name	Partition Coefficient
Propane 74-98-6	2.3

Other Adverse Effects Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT (each not exceeding 1 L capacity)

UN/ID No UN1950
Proper Shipping Name Aerosols, flammable
Hazard Class 2.1

IATA

UN/ID No UN1950
Proper Shipping Name Aerosols, flammable
Hazard Class 2.1

IMDG

UN/ID No UN1950
Proper Shipping Name Aerosols, flammable
Hazard Class 2.1

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Chlorinated paraffin (C14-17)	Present	X		Present	Present	Present	X	Present	X	X
Petroleum distillates, hydrotreated heavy naph	Present	X		Present		Present	X	Present	X	X
Propane	Present	X		Present		Present	X	Present	X	X

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*
- ENCS - Japan Existing and New Chemical Substances*
- IECSC - China Inventory of Existing Chemical Substances*
- KECL - Korean Existing and Evaluated Chemical Substances*
- PICCS - Philippines Inventory of Chemicals and Chemical Substances*
- AICS - Australian Inventory of Chemical Substances*

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 311/312 Hazard Categories

Acute Health Hazard Yes

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Propane 74-98-6	X	X	X

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards 1	Flammability 3	Instability 0	Special Hazards Not determined
<u>HMIS</u>	Health Hazards 1	Flammability 3	Physical Hazards 0	Personal Protection Not determined

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 Revision Note: No Change

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet